

UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE
United States Patent and Trademark Office
Address: COMMISSIONER FOR PATENTS
P.O. Box 1450
Alexandria, Virginia 22313-1450
www.uspto.gov

DATE MAILED: 08/13/2004

APPLICATION NO.	FILING DATE	. FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/688,952	10/21/2003	Hyung-Taek Lim	249/415	3321
75	90 08/13/2004		EXAM	INER
LEE & STERI	BA, P.C.		DO, A	NH
Suite 2000 1101 Wilson Bo	oulevard		ART UNIT	PAPER NUMBER
Arlington, VA	22209		2853	

Please find below and/or attached an Office communication concerning this application or proceeding.

AUG 10 2004
TECHNOLOGY CENTER 2800

PTO-90C (Rev. 10/03)

	Application No.	Applicant(s)	ík.
Office Action Commence	10/688,952	LIM ET AL.	UP.
Office Action Summary	Examiner	Art Unit	
	An H. Do	2853	
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence ad	idress
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be timed within the statutory minimum of thirty (30) days will apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	nely filed s will be considered time the mailing date of this o O (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) filed on 24 M	<u>ay 2004</u> .		
2a) This action is FINAL . 2b) ⊠ This	action is non-final.		
3) Since this application is in condition for allowar	nce except for formal matters, pro	secution as to th	e merits is
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 45	33 O.G. 213.	
Disposition of Claims			
4) Claim(s) 1-30 is/are pending in the application.			
4a) Of the above claim(s) 12-30 is/are withdraw	n from consideration.		
5) Claim(s) is/are allowed.			
6)⊠ Claim(s) <u>1-11</u> is/are rejected.			
7) Claim(s) is/are objected to.			
8) Claim(s) are subject to restriction and/o	r election requirement.		
Application Papers			
9)☐ The specification is objected to by the Examine	r.		
10)⊠ The drawing(s) filed on <u>21 October 2003</u> is/are:	a)⊠ accepted or b)□ objected	to by the Examir	ner.
Applicant may not request that any objection to the	• • • • • • • • • • • • • • • • • • • •		
Replacement drawing sheet(s) including the correct 11) The oath or declaration is objected to by the Ex	• • • • • • • • • • • • • • • • • • • •		• • •
Priority under 35 U.S.C. § 119			
12)⊠ Acknowledgment is made of a claim for foreign	ndority under 35 H S C & 110(a)	-(d) or (f)	
a) ☐ All b) ☐ Some * c) ☐ None of:	phonty under 55 G.G.C. & 119(a)	(a) or (i).	
1.⊠ Certified copies of the priority documents	s have been received.		-
2. Certified copies of the priority document		on No.	
3. Copies of the certified copies of the prior	· ·		l Stage
application from the International Bureau	ı (PCT Rule 17.2(a)).		
* See the attached detailed Office action for a list	of the certified copies not receive	ed.	
Attachment(s)			
1) Notice of References Cited (PTO-892)	4) Interview Summary		
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)	Paper No(s)/Mail Da 5) Notice of Informal P		O-152)
Paper No(s)/Mail Date <u>3/24/04,2/26/04,10</u> /21/03	6) Other:	and the same of T	- , ,,,

DETAILED ACTION

The Response to Election/Restriction Requirement filed on 24 May 2004 has been acknowledged.

Election/Restrictions

- 1. Applicant's election of Group I, claims 1-11 in the reply filed on 24 May 2004 is acknowledged. Because applicant did not distinctly and specifically point out the supposed errors in the restriction requirement, the election has been treated as an election without traverse (MPEP § 818.03(a)).
- Claims 12-30 are withdrawn from further consideration pursuant to 37 CFR
 1.142(b) as being drawn to a nonelected invention, there being no allowable generic or linking claim. Election was made without traverse in the reply filed on 24 May 2004.

Priority

3. Receipt is acknowledged of papers submitted under 35 U.S.C. 119(a)-(d), which papers have been placed of record in the file.

Information Disclosure Statement

4. The information disclosure statements (IDS) submitted on 21 October 2003, 26 February 2004, and 24 March 2004 were filed and are being considered by the examiner.

Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the

Art Unit: 2853

invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Page 3

6. Claims 1, 2, 7-9 and 11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Chen et al (US 6,412,918) in view of Gordon et al (US 5,855,835).

Regarding claim 1, Chen et al disclose the following claimed features:

A monolithic ink-jet printhead (Figure 3), comprising:

-a substrate (combination of isolation layer 120 and second substrate 130) having an ink chamber (chamber where the vapor bubble 140 is formed and an etched area of isolation layer 120) to be supplied with ink to be ejected, a manifold (132) for supplying ink to the ink chamber, and an ink channel (122) in communication with the ink chamber (chamber where the vapor bubble 140 is formed and an etched area of isolation layer 120) and the manifold (132);

-a nozzle plate (made of layers 100, 112, 114, 116, 118) including a plurality of passivation layers (layers 112, 114, 118) stacked on the substrate (120, 130) and a heat dissipating layer (first substrate 100, column 3, lines 16-18, first substrate 100 is made of metal and metal radiates heat) stacked on the plurality of passivation layers (layers 112, 114, 118);

-a nozzle (106), including a lower part and an upper part, the nozzle penetrating the nozzle plate so that ink ejected from the ink chamber is ejected through the nozzle;

-a heater (resistor 110) provided between adjacent passivation layers of the plurality of passivation layers of the nozzle plate, the heater (110) being located above the ink chamber for heating ink within the ink chamber; and

-a conductor (trace conductors patterned on the conductive layer 116, column 4, lines 47-50) between adjacent passivation layers of the plurality of passivation layers of the nozzle plate, the conductor being electrically connected to the heater (110) for applying current to the heater, wherein the heat dissipating layer is made of a thermally conductive metal for dissipating heat (first substrate 100, column 3, lines 16-18, first substrate 100 is made of metal and metal radiates heat) from the heater (110), the lower part of the nozzle (106) is formed by penetrating the plurality of passivation layers (112, 114, 118).

Regarding claim 2, wherein the plurality of passivation layers include first (112), second (114), and third (118) passivation layers sequentially stacked on the substrate (120, 130), the heater (110) is formed between the first (112) and second (114) passivation layers, and the conductor (trace conductors patterned on the conductive layer 116, column 4, lines 47-50) is formed between the second (114) and third (118) passivation layers.

Regarding claim 7, wherein the nozzle plate (100, 112, 114, 116, 118) has a heat conductive layer (116) located above the ink chamber (Figure 3), the heat conductive layer (116) being insulated from the heater (110) and the conductor (trace conductors patterned on the conductive layer 116, column 4, lines 47-50) and thermally contacts the substrate (120, 130) and the heat dissipating layer (100).

Regarding claim 8, wherein the heat conductive layer is made of a metal (column 4, lines 47-50).

Regarding claim 9, wherein the conductor (trace conductors patterned on the conductive layer 116, column 4, lines 47-50) and the heat conductive layer (116) are made of the same metal (since trace conductors are patterned on the conductive layer 116, it is presumed both conductors and conductive layer are made of the same metal) and located on the same passivation layer (118).

Regarding claim 11, further comprising: a nozzle guide (sidewall portion 134) extending into the ink chamber formed in the lower part (where the layers 112, 114, 116, 118 are penetrated) of the nozzle (106).

Chen et al do not disclose the following:

Further regarding claim 1, the upper part of the nozzle is formed by penetrating the heat dissipating layer in a tapered shape in which a cross-sectional area thereof decreases gradually toward an exit thereof.

Gordon et al teaches in Figures 1 and 2 the following :

Further regarding claim 1, the upper part (top plate 10) of the nozzle (12) is formed by penetrating the layer (10) in a tapered shape in which a cross-sectional area thereof decreases gradually toward an exit thereof (column 3, lines 14-15) for the purposes of increasing the velocity of an ejected ink droplet and enabling more precise printing (column 3, lines 15-21).

It would have been obvious to one having ordinary skill in the art at the time the invention was made to have the upper part of the nozzle formed by penetrating the heat dissipating layer in a tapered shape in which a cross-sectional area thereof decreases gradually toward an exit thereof, as taught by Chen et al into Gordon et al, for the

Art Unit: 2853

purposes of increasing the velocity of an ejected ink droplet and enabling more precise printing (column 3, lines 15-21).

7. Claims 3 and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Chen et al (US 6,412,918) in view of Gordon et al (US 5,855,835) as applied to claim 1 above, and further in view of Silverbrook (US 5,841,452).

Chen et al as modified by Gordon et al do not disclose the following:

Regarding claim 3, wherein the lower part of the nozzle has a cylindrical shape.

Regarding claim 10, further comprising: an insulating layer interposed between the conductor and the heat conductive layer.

Silverbrook teaches in Figures 9 and 12 the following:

Regarding claim 3, wherein the lower part (cavity 112) of the nozzle (110) has a cylindrical shape (column 8, lines 59-63). It would have been further obvious to one having ordinary skill in the art at the time the invention was made to have the lower part of the nozzle with a cylindrical shape, as taught by Silverbrook into Chen et al as modified by Gordon et al, for the purpose of obtaining variety of useful nozzle geometries (column 8, lines 61-63).

Regarding claim 10, further comprising: an insulating layer (132) interposed between the conductor (123) and the heat conductive layer (first metal level layer 134). It would have been further obvious to one having ordinary skill in the art at the time the invention was made to have the lower part of the nozzle with a cylindrical shape, as taught by Silverbrook into Chen et al as modified by Gordon et al, for the purpose of

providing electrical insulation for the heater as well as mechanical cushioning (column 7, lines 7-12).

8. Claims 4-6 are rejected under 35 U.S.C. 103(a) as being unpatentable over Chen et al (US 6,412,918) in view of Gordon et al (US 5,855,835) as applied to claim 1 above, and further in view of Radke et al (US 5,859,654).

Chen et al as modified by Gordon et al do not disclose the following:

Regarding claim 4, wherein the heat dissipating layer is formed by electroplating to a thickness of about 10-50 μ m, and the upper part of the nozzle has a length of about 10-50 μ m.

Regarding claims 5 and 6, wherein the heat dissipating layer is made of a transition element metal, wherein the transition element is nickel or gold.

Radke et al teaches the following:

Regarding claim 4, wherein the heat dissipating layer (nozzle plate 14) is formed by electroplating to a thickness of about 10-50 μ m (column 3, lines 36-38), and the upper part of the nozzle (which is also considered as the nozzle plate 14) has a length of about 10-50 μ m (the thickness of the nozzle plate 14 is 50 μ m, column 3, lines 36-38), for the purpose of providing an oxide that will chemically bond to the adhesion promoter (column 3, lines 44-45).

Regarding claims 5 and 6, wherein the heat dissipating layer (nozzle plate 14) is made of a transition element metal, wherein the transition element is nickel or gold (column 3, lines 36-37), for the purpose of providing an oxide that will chemically bond to the adhesion promoter (column 3, lines 44-45).

Page 8

Art Unit: 2853

It would have been further obvious to one having ordinary skill in the art at the time the invention was made to have the heat dissipating layer is formed by electroplating to a thickness of about 10-50 µm, and the upper part of the nozzle has a length of about 10-50 µm; and the heat dissipating layer is made of a transition element metal, wherein the transition element is nickel or gold, as taught by Radke et al into Chen et al as modified by Gordon et al, for the purpose of providing an oxide that will chemically bond to the adhesion promoter (column 3, lines 44-45).

Contact Information

9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to An H. Do whose telephone number is 571-272-2143. The examiner can normally be reached on Monday-Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Stephen D. Meier can be reached on 571-272-2149. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

PRIMARY 4/04

July 28, 2004

PTO/SB/08A (04-03) Approved for use through 04/30/2003. OMB 0651-0031

249/415

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it contains a valid OMB control number. Complete if Known Substitute for form 1449/PTO Application Number 10/688,952 Filing Date October 21, 2003 INFORMATION DISCLOSURE First Named Inventor Hyung-taek LIM et al STATEMENT BY APPLICANT Art Unit 2861 **Examiner Name** AN H. DO

Attorney Docket Number

Sheet 1

Examiner

of 1

			U.S. PATENT	DOCUMENTS	
Examiner Initials*	Cite No. ¹	Document Number Number-Kind Code ^{2 (# known)}	Publication Date MM-DD-YYYY	Name of Patentee or Applicant of Cited Document	Pages, Columns, Lines, Where Relevant Passages or Relevant Figures Appear
-00		US- 5,841,452	11-24-1998	SILVERBROOK	
M		US- 2002/0008733 A1	01-24-2002	LEE, et al.	
SO		US- 2002/0039123 A1	04-04-2002	LEE, et al.	
		US-			
		U\$-			
		US- '			
		US-			
		US-			
		US-			
~-		US-	<u> </u>		
		US-			
		US-			
		US-			
		US-			
		US-			
		US-	1.	<u> </u>	
		US-			+
		US-	_		
		US-	1		

		FORE	IGN PATENT DOCU	MENTS		
Examiner Initials*	Cite No.	Foreign Patent Document	Publication Date	Name of Patentee or Applicant of Cited Document	Pages, Columns, Lines, Where Relevant Passages	Γ
~		Country Code ³ Number ⁴ Kind Code ⁵ (# known)	MM-DD-YYYY	-	Or Relevant Figures Appear	Τ [¢]
DA		EP 1 174 268 A1	01-23-2002	LEE, et al.		
NO		EP 1 215 048 A2/A3	06-19-2002	MAENG, et al.		
M		EP 1 221 374 A2/A3	07-10-2002	LEE, et al.		
					7	

*EXAMINER: Initial if reference considered, whether or not citation is in conformance with MPEP 609. Draw line through citation if not th conformance and not considered. Include copy of this form with next communication to applicant. Applicant's unique citation designation number (optional). See Kinds Codes of USPTO Patent Documents at www.usplo.gov or MPEP 901.04. Enter Office that issued the document, by the two-letter code (WIPO Standard ST.3). For Japanese patent documents, the indication of the year of the reign of the Emperor must precede the serial number of the patent document. Kind of document by the appropriate symbols as indicated on the document under WIPO Standard ST. 16 if possible. Applicant is to place a check mark here if English language Translation is attached.

Date Considered

Translation is attached.

This collection of information is required by 37 CFR 1.97 and 1.98. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 2 hours to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, Washington, DC 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, Washington, DC 20231.

If you need assistance in completing the form, call 1-800-PTO-9199 (1-800-786-9199) and select option 2.

Sheet 1

PTO/SB/08A (04-03)

Approved for use through 04/30/2003. OMB 0651-0031

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE of 1995, no persons are required to respond to a collection of information unless it contains a valid OMB control number.

Complete if Known Substitute for form 1449/PTO

INFORMATION DISCLOSURE STATEMENT BY APPLICANT

(Use as many sheets as necessary)

Complete ii Anown				
Application Number	10/688,952			
Filing Date	October 21, 2003			
First Named Inventor	Hyung-Take LIM et al			
Art Unit	2861			
Examiner Name	ANH. DO			
Attorney Dealest Number	12/0//45			

			U. S. PATENT	DOCUMENTS	
Examiner Initials*	Cite No.	Document Number Number-Kind Code ² (* travers)	Publication Date MM-DD-YYYY	Name of Patentee or Applicant of Cited Document	Pages, Columns, Lines, Where Relevant Passages or Relevant Figures Appear
AD		^{US-} 4,882,595	11-21-1989	TRUEBA, et al.	
		US-			
		US-			7
		US-			
		US			
		US-			

		FORE	GN PATENT DOCU	MENTS		
Examiner Initials*	Cite No. ¹	Foreign Patent Document	Publication Date	Name of Patentee or Applicant of Cited Document	Pages, Columns, Lines, Where Relevant Passages	
		Country Code ³ Number ⁴ Nind Code ⁵ (# known)	MM-DD-YYYY		Or Relevant Figures Appear	Ι,
	.					-
	<u> </u>					-
	ļ					_
	<u> </u>					<u> </u>
						ᆫ
		·				

Examiner		Date _//
Signature	VI. II	Considered 7/9C/DLL
Cignataro	Auch	///3/09

EXAMINER: Initial if reference considered, whether or not citation is in conformance with MPEP 609. Draw line through citation if not in conformance and not considered, include copy of this form with next communication to applicant. Applicant's unique citation designation number (optional). See Kinds Codes of USPTO Patent Documents at www.uspto.gov or MPEP 901.04. Senter Office that issued the document, by the two-letter code (WIPO Standard ST.3). For Japanese patent documents, the indication of the year of the reign of the Emperor must precede the serial number of the patent document. Kind of document by the appropriate symbols as indicated on the document under WIPO Standard ST. 16 if possible. Applicant is to place a check mark here if English language Translation is attached.

This collection of information is required by 37 CFR 1.97 and 1.98. The information is required to obtain or retain a benefit by the public which is to file (and by the Inis collection of information is required by 37 CFR 1.97 and 1.98. The information is required to obtain of behalf by the Dustrial will be the Child by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 2 hours to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any commercis on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Childright information Officer, U.S. Department of Commerce, Washington, DC 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, Washington, DC 20231.

If you need assistance in completing the form, call 1-800-PTO-9199 (1-800-786-9199) and select option 2.

Sheet_1 of			•						
FORM PTO:1449 (modified)				ATTY DOCKET NO. SERIAL LINGUIS			AL NO. 10/688, 952		
I.S. DEPARTMENT	OF COM	MERCE		APPLICANT Hyung-teek LIM et al.					
	_			FILING DATE Concurrently	•		GROUP Unaccigned	2853	
				U.S. PATENT DOCUMENTS					
'EXAMINER INITIAL		DOCUMENT NUMBER	DATE	NAME .	CLASS		SUBCLASS	FILING DATE IF APPROPRIATE	
Do	<u> </u>	20020008738	1/24/02	LEE et al.	8 41/02	47	62		
	·			·					
			·						
			<u> </u>)	
	<u> </u>								
	·	:							
	<u> </u>				<u> </u>				
	,		<u>.</u>	FOREIGN PATENT DOCUMENTS			· · · · · · · · · · · · · · · · · · ·	•	
		DOCUMENT NUMBER	DATE	COUNTRY	CLA	ASS	SUBCLASS	TRANSLATION YES NO	
	<u> </u>								
		01	HER DOCUME	NT(S) (Including Author, Title, Date; P	ertinent Page	s, Etc.)			
	<u> </u>	·	<u> </u>					· · · · · · · · · · · · · · · · · · ·	
			<u> </u>		•		·	•	
	-				<u> </u>			· · · · · · · · · · · · · · · · · · ·	
			1		*				
EXAMINER		10	<u>.L</u>	DATE CONSID		7/	-104		

*EXAMINER: Initial if reference considered, whether or not citation is in conformance with MPEP 609; Draw line through citation if not in conformance and not considered. Include copy of this form with next communication to applicant.

Notice of References Cited Application/Control No. 10/688,952 Examiner An H. Do U.S. PATENT DOCUMENTS Applicant(s)/Patent Under Reexamination LIM ET AL. Art Unit 2853 Page 1 of 1

*		Document Number Country Code-Number-Kind Code	Date MM-YYYY	Name	Classification
*	Α	US-6,412,918	07-2002	Chen et al.	347/56
*	В	US-5,855,835	01-1999	Gordon et al.	264/400
*	С	US-5,859,654	01-1999	Radke et al.	347/45
	D	US-			
	Е	US-			
	F	US-			
	G	US-			
	Н	US-			
	1	US-			
	J	US-			
	к	US-			
	L	US-			
	М	US-			

FOREIGN PATENT DOCUMENTS

*		Document Number Country Code-Number-Kind Code	Date MM-YYYY	Country	Name	Classification
	N	•			•	
	0					
	Р					
	Q	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				
	R					
	s				-	
	Т					

NON-PATENT DOCUMENTS

*		Include as applicable: Author, Title Date, Publisher, Edition or Volume, Pertinent Pages)
	٦	
	٧	
	w	
	х	

*A copy of this reference is not being furnished with this Office action. (See MPEP § 707.05(a).)

Dates in MM-YYYY format are publication dates. Classifications may be US or foreign.

P.O. BOX 1450 IF UNDELIVERABLE RETURN IN TEN DAYS ALEXANDRIA, VA 22313-1450

OFFICIAL BUSINESS







